JC07 Rec'd PCT/PTO 1 7 DEC 2001

FORM PTO-1380 U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE (REV 10-44)	ATTORNEYS DOCKET NUMBER
TRANSMITTAL LETTER TO THE UNITED STATES	01–732
DESIGNATED/ELECTED OFFICE (DO/EO/US)	UX APPLICATION NO. (If brown, see 37 CFE.113)
CONCERNING A FILING UNDER 35 U.S.C. 371	10/018609
PCT/EP00/05681 INTERNATIONAL FILING DATE 20 June 2000 (20.06.00)	PRIORITY DATE CLAIMED 25 June 1999 (25.06.99)
TITLE OF INVENTION DEVICE FOR FINELY CUTTING WORKPIECES FROM A MATERIAL	
APPLICANT(S) FOR DO/EO/US Ernst Rytz et al.	
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following the control of the control	owing items and other information:
1. EX This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. 2. This is a SECOND or SUBSEQUENT submission of items concerning a filing under 3. This express request to begin national examination procedures (35 U.S.C. 371(f)) at an examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and A proper Demand for International Preliminary Examination was made by the 19th mo	ny time rather than delay d PCT Articles 22 and 39(1).
5. A copy of the International Application as filed (35 U.S.C. 371(c)(2)) a. Sist is transmitted herewith (required only if not transmitted by the International Bureau. c. is not required, as the application was filed in the United States Recei A translation of the International Application into English (35 U.S.C. 371(c)(2)	ving Office (RO/US) 2)).
7. Amendments to the claims of the International Application under PCT Article a. are transmitted herewith (required only if not transmitted by the International Bureau. c. have not been made; however, the time limit for making such amendment d. have not been made and will not be made.	national Bureau).
8. A translation of the amendments to the claims under PCT Article 19 (35.U.S.)	C. 371(e)(3)).
9. XX An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).	
10. A translation of the annexes to the International Preliminary Examination Report (35 U.S.C. 371(c)(5)).	ort under PCT Article 36
Items 11. to 16. below concern document(s) or information included: 11.	
12. An assignment document for recording. A separate cover sheet in compliance	with 37 CFR 3.28 and 3.31 is included.
13. XXA FIRST preliminary amendment. A SECOND or SUBSEQUENT preliminary amendment.	
14. A substitute specification.	
15. A change of power of attorney and/or address letter.	
16. Other items or information:	•
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page 1 of 3

EXPRESS MAIL # EL394336809US

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12-17-01

Janice I. Staton
Name and Res
Signature

Date of Signature

(January 1995)

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

ERNST RYTZ ET AL. Applicants:

Docket No.: 01-732

Serial No.:

Examiner:

Filed

Art Unit :

PCT No. : PCT/EP00/05681

IFD

: June 20, 2000

For

: DEVICE FOR FINELY CUTTING WORKPIECES FROM A MATERIAL

900 Chapel Street

Suite 1201

New Haven, CT 06510-2802

PRELIMINARY AMENDMENT

Hon. Commissioner of Patent & Trademark United States Patent & Trademark Office Washington, DC 20231

Dear Sir:

In the above-identified application for United States patent, please amend as follows:

IN THE SPECIFICATION

Attached please find a clean and marked up copies of amendments to the specification including a new Abstract.

IN THE IN THE CLAIMS

Attached hereto are claim amendments for claims 3, 5, 6 and 8, as well as a clean copy of these claims as amended.

REMARKS

Headings and an Abstract have been added to the specification

and amendments have been made to the claims to remove the multiple dependencies in order to conform with U.S. practice. An early action on the merits is respectfully requested.

Respectfully submitted

ERNST RYTZ ET AL.

Ву

Geo/rge A.

Attorney for Applicants

Area Code - 203

Telephone - 777-6628 Telefax - 865-0297

Date: December 17, 2001 EXPRESS MAIL #EL394336809US

> I hereby certify that this correspondence is bard deposited with the United States Postal Service - s Express Mail in an envelope addressed to: Commissionar of Patents and Trademarks, Washington, D.C. 70%31

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MARKED UP VERSION OF SPECIFICATION (WITH AMENDMENTS SHOWN IN "BOLD")

Page 1, after the title and before the first paragraph: insert as a heading BACKGROUND OF THE INVENTION.

Page 3, before the first paragraph:

insert as a heading SUMMARY OF THE INVENTION.

Page 5, after the second paragraph:

insert as a heading BRIEF DESCRIPTION OF THE DRAWINGS.

Paragraph 3 delete in its entirety and insert the following:

Further, advantages, features and details of the invention follow from the description below of a preferred exemplary embodiment and with reference to the drawing.

DETAILED DESCRIPTION

Referring to the Figure, a cross section is shown through an apparatus according to the invention for the fine blanking of workpieces from a material, for example from a metal sheet 1. This metal sheet is passes through a machine frame 2 between a crosshead 3 and a base 4. Side walls are identified by 5 and 6.

ABSTRACT

A device for finely cutting workpieces from a material (1), comprising a press plate (10) which is subjected to the pressure of a knife-edged ring cylinder (13) consisting of a knife-edged ring and a clipping punch (9) which is guided in said pressing plate (10), and associated with a blanking die (7) with a counter holder (16) (ejector) on a tappet, whereby said tappet (7) is placed against at least one compensation cylinder (22) which is hydraulically connected to the knife-edged ring cylinder

CLEAN VERSION OF SPECIFICATION

Page 1, after the title and before the first paragraph: insert as a heading BACKGROUND OF THE INVENTION.

Page 3, before the first paragraph:
insert as a heading SUMMARY OF THE INVENTION.

Page 5, after the second paragraph:
insert as a heading BRIEF DESCRIPTION OF THE DRAWINGS.

Paragraph 3 delete in its entirety and insert the following new paragraphs:

Further, advantages, features and details of the invention follow from the description below of a preferred exemplary embodiment and with reference to the drawing.

DETAILED DESCRIPTION

Referring to the Figure, a cross section is shown through an apparatus according to the invention for the fine blanking of workpieces from a material, for example from a metal sheet 1. This metal sheet is passes through a machine frame 2 between a crosshead 3 and a base 4. Side walls are identified by 5 and 6.

MARKED UP VERSION OF CLAIMS (WITH AMENDMENTS SHOWN IN BOLD)

- 3. (Amended) The apparatus as claimed in claim 1 [or 2], characterized in that a piston (23) is arranged in the compensation cylinder[(s)] (22) and is firmly connected to the ram (7) via a piston rod (24).
- 5. (Amended) The apparatus as claimed in [at least one claims 1 to 4] claim 1, characterized in that the V-ring cylinder (13) is arranged on a crosshead (3) of a machine frame (2).
- 6. (Amended) The apparatus as claimed in [at least one of claims 1 to 5] claim 1, characterized in that the ram (7) is supported against at least one main cylinder (19.1, 19.2).
- 8. (Amended) The apparatus as claimed in [at least one of claims 1 to 7] claim 1, characterized in that the hydraulic connection (25) between compensation cylinder (22) and V-ring cylinder (13) also has a connection (36) to an oil tank via a logic valve (27).

CLEAN VERSION OF AMENDED CLAIMS

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- 3. (Amended) The apparatus as claimed in claim 1, characterized in that a piston (23) is arranged in the compensation cylinder (22) and is firmly connected to the ram (7) via a piston rod (24).
- 5. (Amended) The apparatus as claimed in claim 1 characterized in that the V-ring cylinder (13) is arranged on a crosshead (3) of a machine frame (2).
- 6. (Amended) The apparatus as claimed in claim 1 characterized in that the ram (7) is supported against at least one main cylinder (19.1, 19.2).
- 8. (Amended) The apparatus as claimed in claim 1, characterized in that the hydraulic connection (25) between compensation cylinder (22) and V-ring cylinder (13) also has a connection (36) to an oil tank via a logic valve (27).

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DEVICE FOR FINELY CUTTING WORKPIECES FROM A MATERIAL

The invention relates to an apparatus for the fine blanking of workpieces from a material, comprising a press plate, which is under the pressure of a V-ring cylinder and has a V-ring, and a blanking punch which is guided in the press plate and to which a die plate with counterholder (ejector) is assigned at a ram.

The working principle of fine blanking is shown and described in "Feinschneiden", Handbuch für die Praxis, publisher Feintool AG Lyss, 2nd edition, 1977, pages 15 to 17. A fine-blanking tool essentially comprises a press plate with V-ring, in which a blanking punch is guided. A counterholder or ejector in a die plate is assigned to the blanking punch in a position opposite the latter.

A workpiece, for example a metal sheet, is inserted between press plate and blanking punch or die plate and counterholder. The top part and the bottom part of the tool are closed and the workpiece is clamped in position inside and outside the cutting line by means of a V-ring force and a counterforce. The press plate and the die plate are guided relative to the blanking punch and counterholder and thus the workpiece is cut out of the material. After the workpiece has

been cut out, the tool is opened and the workpiece is usually ejected from the die plate by means of the counterholder.

In these conventional fine-blanking presses, the force of the V-ring cylinder, which is usually arranged in the top crosshead of the machine column, opposes the blanking force. The counterholder cylinder, which is integrated in the ram or in the working piston, also presses the workpiece against the top part of the tool; the counterholder supporting force likewise opposes the blanking force. The counterforce of the V-ring cylinder may be up to 50% and that of the counterholder up to 25% of the working force. However, this considerably reduces the capacity of the entire apparatus.

To solve this problem, DE 196 42 635 A1 proposes that V-ring cylinder and counterholder cylinder be arranged in a different way, the V-ring cylinder being integrated in a separate crosspiece above the column and being connected to the ram via pillars, so that it moves upward in synchronism with the ram. The counterholder cylinder is in turn arranged between the ram and a bottom crosshead of the column, no relative movement taking place between counterholder cylinder and column during stroke, so that the supporting forces of the counterholder cylinder are absorbed by the machine column.

Apart from the fact that this apparatus is of very complicated construction and has to work with various

hydraulic operating circuits, it has been found that, for strength reasons, the crosspiece for the V-ring cylinder has to be of very solid construction. This in turn requires a configuration as a heavy and expensive machine, so that the energy saving due to the traveling V-ring cylinder is nullified by this large mass to be moved during each stroke. In addition, assembly is very difficult.

The object of the present invention is to provide an apparatus of the above-mentioned type in which the force of the V-ring cylinder is compensated for in a simple manner and the construction of which is substantially simplified.

This object is achieved by the ram being supported against at least one compensation cylinder which is hydraulically connected to the V-ring cylinder.

In this case, the compensation cylinder is designed in such a way that it is in hydraulic equilibrium with the V-ring cylinder. This means that the force of the V-ring cylinder is absorbed and compensated for by the compensation cylinder during each ram stroke, so that it has no effect on the actual ram stroke.

For reasons of force distribution, it would probably be appropriate to distribute the counterforce produced by the compensation cylinders over a plurality of compensation cylinders. In the present exemplary embodiment, four compensation cylinders are intended, although, depending on

the press and the embodiment, more or fewer compensation cylinders are possible.

The compensation cylinder is firmly connected to the ram via a piston rod on a piston. It is subjected to the same pressure as a piston in the V-ring cylinder, this pressure equilibrium being produced in the simplest way by an effective cross-sectional area of the compensation pistons corresponding to the effective cross-sectional area of the piston of the V-ring cylinder. As a result, no additional pressure supply elements are required for maintaining the same pressures on both pistons. It is sufficient if the two working spaces of V-ring cylinder and compensation cylinder are hydraulically connected to one another via a line. The equal cross-sectional areas of the pistons then exert an equal pressure on the press plate or the die plate or the ram.

For the sake of simplicity, the V-ring cylinder is arranged on a crosshead of the machine frame, so that an additional crosspiece is dispensed with. The moving mass is thus substantially smaller during a ram stroke, so that the expenditure of energy per stroke and the weight of the machine can be kept substantially smaller. No additional connecting frame (crosspiece) is necessary, so that the construction becomes substantially simpler and more favorable.

The assembly possibilities are substantially improved and the machine height is reduced.

Should it prove to be necessary, in the case of a rapid motion of the machine, for the oil exchange between V-ring cylinder and compensation cylinder to be accelerated, an oil tank can be added to the connection via an appropriate logic valve, so that a large oil quantity, which is briefly necessary, can be drawn in from the oil tank via the logic valve.

Further advantages, features and details of the invention follow from the description below of a preferred exemplary embodiment and with reference to the drawing; the latter shows, in a single figure, a cross section through an apparatus according to the invention for the fine blanking of workpieces from a material, for example from a metal sheet 1. This metal sheet 1 passes through a machine frame 2 between a crosshead 3 and a base 4. Side walls are identified by 5 and 6.

A fine-blanking tool 8, as generally known, is provided between the crosshead 3 and a ram 7. Reference is made in this respect to the book "Feinschneiden" Handbuch für die Praxis, publisher: Feintool AG Lyss, 2nd edition, 1977, pages 15 to 17.

Such a fine-blanking tool 8 has a blanking punch 9 which is guided in a press plate 10. Toward the metal sheet 1, this

press plate 10 has a V-ring 11. The press plate 10 is supported in the opposite direction against a V-ring piston 12 in a V-ring cylinder 13. The V-ring cylinder 13 is located in a corresponding housing 14 on the crosshead 3, the V-ring piston 12 being connected through the crosshead 3 to the press plate 10 via a piston rod 15 and various pressure plates and rams (not identified in any more detail).

At the ram 7, a counterholder 16, which may also serve as ejector, is assigned to the blanking punch 9. The hydraulics for applying pressure to this counterholder 16 are not to be described here in any more detail. They are described in the above-mentioned manual.

The counterholder 16 is guided in a die plate 17, the blanking punch 9 pressing the workpiece to be cut out into this die plate 17, in the course of which the counterholder 16 gives way.

The stroke of the ram 7 in the direction of the double arrow 18 is effected via two main cylinders 19.1 and 19.2, in which a piston 20.1 and 20.2 is guided in each case. Each piston 20.1 and 20.2 is firmly connected to the ram 7 via a piston rod 21.1 and 21.2.

According to the invention, however, the ram 7 is also supported against preferably four compensation cylinders 22, only one being described below. Guided in the compensation cylinder 22 is a compensation piston 23, which in turn is

firmly connected to the ram 7 via a piston rod 24. According to the invention, the compensation piston or pistons 23 have an effective cross-sectional area which corresponds to that of the V-ring piston 12. Furthermore, the V-ring cylinder 13 and the compensation cylinder 22 are coupled to one another via a hydraulic connection 25. An oil tank (not shown in any more detail) can be connected in this hydraulic connection 25 via a further connection 26 and a logic valve 27.

The two main cylinders 19.1 and 19.2 are also connected to one another and via a valve 28 to an oil tank (not shown in any more detail).

The mode of operation of the present invention is as follows:

When tool 8 is opened, a metal sheet 1, from which a workpiece is to be cut, is inserted between the blanking punch 9 and the die plate 17 or the press plate 10 and the counterholder 16.

The ram 7 is raised by means of the two main cylinders 19.1 and 19.2, the metal sheet 1 being clamped in place between the die plate 17 and press plate 10. In the process, the V-ring 11 is pressed into the metal sheet 1. The forces which emanate from the V-ring cylinder 13 in the process are neutralized by the compensation cylinders 22, since their pistons together have the same effective cross-sectional area as the piston 12 of the V-ring cylinder.

During a further ram stroke, the blanking punch 9 presses the workpiece to be cut out into the die plate 17, in the course of which the counterholder 16 gives way.

Once the workpiece has been cut out of the metal sheet, the machine opens, and the counterholder 16 can eject the workpiece from the die plate 17.

If the device is operated with a rapid motion, it is possible that an oil exchange will not take place quickly enough via the connection 25. In this case, a large oil quantity, which is briefly necessary, can be drawn in from the oil tank via the logic valve 28.

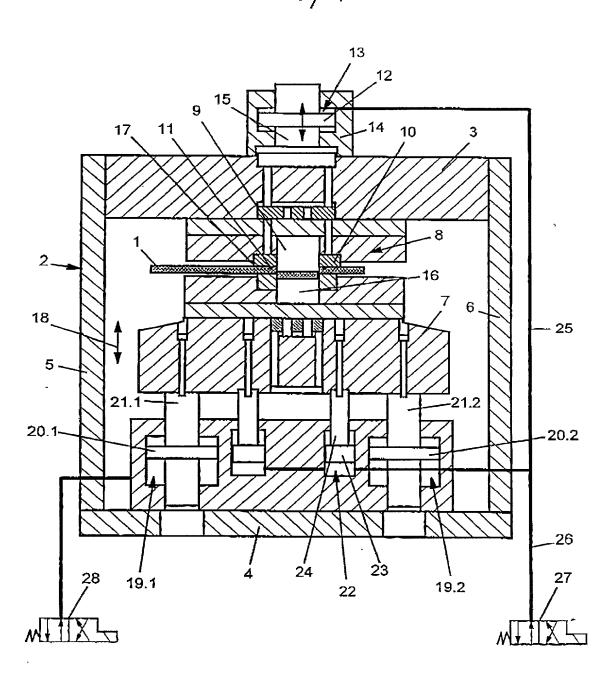
Patent claims

- 1. An apparatus for the fine blanking of workpieces from a material (1), comprising a press plate (10), which is under the pressure of a V-ring cylinder (13) and has a V-ring (11), and a blanking punch (9) which is guided in the press plate (10) and to which a die plate (17) with counterholder (16) (ejector) is assigned at a ram (7), characterized in that the ram (7) is supported against at least one compensation cylinder (22) which is hydraulically connected to the V-ring cylinder (13).
- 2. The apparatus as claimed in claim 1, characterized in that four compensation cylinders (22) are provided.
- 3. The apparatus as claimed in claim 1 or 2, characterized in that a piston (23) is arranged in the compensation cylinder(s) (22) and is firmly connected to the ram (7) via a piston rod (24).
- 4. The apparatus as claimed in claim 3, characterized in that an effective cross-sectional area of the compensation piston(s) (23) is equal to an effective cross-sectional area of a piston (12) of the V-ring cylinder.
- 5. The apparatus as claimed in at least one of claims 1 to 4, characterized in that the V-ring cylinder (13) is arranged on a crosshead (3) of a machine frame (2).

- 6. The apparatus as claimed in at least one of claims 1 to 5, characterized in that the ram (7) is supported against at least one main cylinder (19.1, 19.2).
- 7. The apparatus as claimed in claim 6, characterized in that a piston (20.1, 20.2) of the main cylinder (19.1, 19.2) has an effective cross-sectional area which is greater than that of the compensation piston(s) (23).
- 8. The apparatus as claimed in at least one of claims 1 to 7, characterized in that the hydraulic connection (25) between compensation cylinder (22) and V-ring cylinder (13) also has a connection (26) to an oil tank via a logic valve (27).

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INVENTORSHIP IDENTIFICATION

WARNING: If the inventors are each not the inventors of all the claims, an explanation of the facts, including the ownership of all the claims at the time the last claimed invention was made, should be submitted.

My residence, post office address and citizenship are as stated below, next to my name. I believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter that is claimed, and for which a patent is sought on the invention entitled:

TITLE OF INVENTION

DEVICE FOR FINELY CUTTING WORKPIECES FROM A MATERIAL

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TEM &	HAD SUPPLEMENTAL DECLARATION (37 C.F.R. § 1.67(b))	
	mplete the following where a supplemental declaration is being submitted)	
	I hereby declare that the subject matter of the	·
	☐ attached amendment	
	amendment filed on	
	of my/our invention and was invented before the filling date of the origin, above-identified, for such invention.	glna

ACKNOWLEDGEMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose Information, which is material to patentability as defined in 37, Code of Federal Regulations, § 1.56,

(also check the following items, if desired)

- and which is material to the examination of this application, namely, information where there is a substantial likelihood that a reasonable Examiner would consider it important in deciding whether to allow the application to issue as a patent, and
 - in compliance with this duty, there is attached an information disclosure statement, in accordance with 37 C.F.R. § 1.98.

PRIORITY CLAIM (35 U.S.C. §§ 119(a)-(d))

NOTE: "The claim to priority need be in no special form and may be made by the attorney or agent if the foreign application is referred to in the oath or declaration as required by \$ 1.63. The claim for priority and the certified copy of the foreign application specified in 35 U.S.O. 119(b) must be filed in the case of an interference (\$ 1.630), when necessary to overcome the date of a reference relied upon by the examiner, when specifically required by the examiner, and in all other situations, before the patent is granted. If the claim for priority or the certified copy of the foreign application is filed after the date the issue fee is paid, it must be accompanied by a petition requesting entry and by the fee set forth in \$ 1.17(i). If the certified copy is not in the English language, a translation need not be filed except in the case of interference; or when necessary to overcome the date of a reference relied upon by the examiner; or when specifically required by the examiner, in which event an English language translation must be filed together with a statement that the translation of the certified copy is accurate." 37 C.F.R. § 1.55(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §§ 119(a)–(d) of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.

(complete (d) or (e))

- (d) no such applications have been filed.
- (e) XI such applications have been filed as follows.

NOTE: Where item (c) is entered above and the International Application which designated the U.S. Itself claimed priority check item (e), enter the details below and make the priority claim.

(Declaration and Power of Attorney [1-1]-page 3 of 7)

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PRIOR FOREIGN/PCT APPLICATION(S) FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS APPLICATION AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. § 119(a)-(d)

FEB 1 1 2002	COUNTRY (OR INDICATE IF PCT)	Application Number	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 37 USC 119
TENTE TRADEMIS	" GERMANY	199 29 163.2	25, June 1999	MYES NO []
THADS				☐ YES NO ☐
				TYES NO []
				☐ YES NO ☐
				□ YES NO □
,	I hereby claim	the benefit under Title 35, at application(s) listed below	. § 119(e)) United States Code,	
		APPLICATION NUMBER		FILING DATE
-				
	☐ Tr at A⁻	FOR BENEFIT OF EARI UNDER 35 UNDER 35 U	J.S.C. § 120 any such application COMBINED DECLARA	is are set forth in the TION AND POWER OF
			Declaration and Power of A	Attomey [1-1]—page 4 of 7)
-	icl.82—12/99 Pub.605)		FORM 1-1	1-8

(R=122—17/99 Pub 605) P FORM	1-9
(Rej. 82—12/99 Pub. 605) FORM	
FEB 1 1 2002	
ALL FOREIGN APPLICATION S), IF ANY, FIF (6 MONTHS FOR DESIGN) PRIOR TO	Led more than 12 months This U.S. application
NOTE: If the application filed more than 12 months from the filling the basis for this application entering the United States divisional, or continuation-in-part, then also complete AL AND POWER OF ATTORNEY FOR DIVISIONAL, CONTI of the prior U.S. or PCT application(s) under 35 U.S.C.	as (1) the national stage, or (2) a continuation, DDED PAGES TO COMBINED DECLARATION NUATION OR C-I-P APPLICATION for banefit
POWER OF ATTOR	INEY
I hereby appoint the following practitioner(s) to pro all business in the Patent and Trademark Office con	
(list name and registration	n number)
Robert H. Bachman, (19.374); Gregory P. Barry L. Kelmachter (29.999); and George	LaPointe. (28.395):
(check the following item, if	applicable)
I hereby appoint the practitioner(s) associate vided below to prosecute this application Patent and Trademark Office connected to the process of the practical process.	and to transact all business in the
Attached, as part of this declaration and p of the above-named practitioner(s) to acc representative(s).	ower of attorney, is the authorization ept and follow instructions from my
NOTE: "Special care should be taken in continuation or division correspondence address in a prior application is reflected For example, where a copy of the path or declaration continuation or divisional application filed under 37 GFR from the prior application designates an old correspond in the continuation or divisional application, the change prosecution of the prior application. Applicant is required address in the continuation or divisional application to example to the current correspondence address, 37 GFR	of in the continuation or divisional application- from the prior application is submitted for a 1.53(b) and the copy of the cath or declaration dence address, the Office may not recognize, of correspondence address made during the ed to identify the change of correspondence issue that communications from the Office are
SEND CORRESPONDENCE TO	DIRECT TELEPHONE CALLS TO: (Name and telephone number)
XX Address BACHMAN & LAPOINTE, P.C. BOO Chapel Street, Suite 1201 New Haven, CT 06510-2802	George A. Coury (203) 777-6628
☐ Customer Number	
Complete the fallend - M	. U I. t. 1

(complete the following if applicable)

Since this filling is a
continuation
divisional there is attached hereto a Change of Correspondence Address so that there will be no question as to where the PTO should direct all correspondence.

(Declaration and Power of Attorney [1-1]-page 5 of 7)

EB 1 1 2002 E DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SIGNATURE(S)

- NOTE: Carefully indicate the family (or last) name, as it should appear on the filing receipt and all other documents.
- NOTE: Each inventor must be identified by full name, including the family name, and at least one given name without abbreviation together with any other given name or initial, and by his/her residence, post office address and country of citizenship. 37 CFR § 1.63(a)(3).
- NOTE: Inventors may execute separate declarations/oaths provided each declaration/oath sets forth all the inventors. Section 1.63(a)(3) requires that a declaration/oath, inter alla, identify each inventor and prohibits the execution of separate declarations/oaths which each sets forth only the name of the executing inventor. 62 Fed. Reg. 53.131, 53.142. October 10, 1997.

executing inventor, 62 Fed. Reg. 53,131, 53,142, October 10, 1997, Full name of sole or first inventor _Ernst Rvtz (GIVEN NAME) FAMILY (OR LAST NAME) Inventor's signature 🔀 SWITZERLAND 4.12.2001 Country of Citizenship Residence Subergfeld 12, CH-3262 Suberg, SWITZERLAND same as above Post Office Address. Ū S Full name of second joint inventor, if any Hans-Rudolf Gubler (GIVEN NAME) (MIDDLE INITIAL OR NAME) FAMILY (OR LAST NAME) Inventor's signature __ Country of Citizenship __ SWITZFRI AND Riedwiessstrasse 18, CH-5412 Gebenstorf, SWITZERLAND Residence -Post Office Address _ same as above Full name of third joint inventor, if any (GIVEN NAME) (MIDDLE INITIAL OR NAME) FAMILY (OR LAST NAME) Inventor's signature ___ Date ____ Country of Citizenship ___ Residence ____ Post Office Address ___ (Declaration and Power of Attorney [1-1]-page 6 of 'f) (Rel.82-12/99 Pub.605) FORM 1-1

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(check proper box(es) for any of the following added page(s) that form a part of this declaration)

Signature for fourth and subsequent joint inventors, Number of pages added
* * *
Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor. Number of pages added
* * *
Signature for inventor who refuses to sign or cannot be reached by person authorized under 37 CFR 1.47. Number of pages added
v +
Added page for signature by one joint Inventor on behalf of deceased Inventor(s) where legal representative cannot be appointed in time. (37 CFR 1.47)
* * *
Added pages to combined declaration and power of attorney for divisional, continuation, or continuation-in-part (C-I-P) application.
□ Number of pages added
· • •
Authorization of practitioner(s) to accept and follow instructions from representative.

(If no further pages form a part of this Declaration, then end this Declaration with this page and check the following item)

XX This declaration ends with this page.

(Declaration and Power of Attorney [1-1]-page 7 of 7)